### Work tables, laying out and cutting tables – sturdy in modular system

**HDGOOS CUTTING SYSTEMS**


<table>
<thead>
<tr>
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<tbody>
<tr>
<td>Voltage (V)</td>
<td>1 ~ 230</td>
<td>1 ~ 110</td>
<td>1 ~ 230</td>
<td>1 ~ 110</td>
<td>3 ~ 220-230</td>
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<tr>
<td>Frequency (Hz)</td>
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<tr>
<td>Power (W)</td>
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<td>200</td>
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<tr>
<td>Blade diameter (mm)</td>
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<td>130</td>
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<td>130</td>
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<tr>
<td>Blade speed approx. (r. p. m.)</td>
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<td>6000</td>
<td>2800</td>
<td>2800</td>
<td>533</td>
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<tr>
<td>Cutting speed (m/min) max.</td>
<td>2074</td>
<td>2450</td>
<td>1144</td>
<td>1144</td>
<td>218</td>
</tr>
<tr>
<td>Cutting height (up to mm)</td>
<td>16</td>
<td>26</td>
<td>21</td>
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<td>40</td>
</tr>
<tr>
<td>Cutting direction</td>
<td>1</td>
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<td>2</td>
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<tr>
<td>Weight (approx. kgs)</td>
<td>3,9</td>
<td>4</td>
<td>6,3</td>
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<tr>
<td>Measurements approx. mm</td>
<td>290 x 150 x 130</td>
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<td>270 x 120 x 130</td>
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### Technical data

- Precision rectangular tube structure in modular assembly system
- Three fork tables with same protective cover on the rear side
- Steel glide structure with castors and lockable transportation device
- Horn working position. Height adjustable and tilted max. 15°
- Tabletop in all versions

### Options

- Three thick saw table top, plastic coated at both sides
- Extended saw table measuring installations (not required)
- Air cushion device for easy handling of pallet of layers
- Air distribution system
- Available in different colours

### Possible operational areas

- Textile industry
- Home textiles
- Leather, furs and hides
- Upholstery and furniture industry
- Carpets, wall and floor coverings
- Texts, covers and blinds
- Advertising
- Environment and filter technology
- Energy management
- Safety technology
- Aerospace technology
- Landscaping
- Packaging industry
- Various uses in technical and industrial areas

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- E-Mail: info@hoogs.de | www.hoogs.de

**MADE IN GERMANY**

![HDGOOS CUTTING SYSTEMS](image)
Series ST-S – the manual starter

**Cutting device**
- Mechanical control
- Automatic switch-off system at 50 cm
- Additional control panel for the simultaneous manual control of two devices
- Dust extraction
- Emergency switch-off

**Clamping device**
- Both clamping devices with maintenance-free sliding guides with a single adjustment
- Secure clamping, the eccentric screw, manual, without adjustment
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- stacking height up to a maximum of 20 cm
- very easy lifting of the guide rail with spring-assisted, 8-point ball-bearing-mounted belt-lifting device
- machines switch off automatically when they reach the end positions
- built-in piece counter
- feed speed = 0.8 m/s
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)
- for textiles or similar materials up to a material thickness of a maximum of 21 mm

Series ST-SA – the automatic starter

**Cutting device**
- Automatic cutting of the last piece of a batch
- High feed speed: up to 18 m/min
- Automatic adjustment of the guide rail on both sides, threading mounted sliding guide
- Automatic control in the series ST-S, automatic, without adjustment
- highest level of working safety due to fixed blade cover in conjunction with finger guard adjustable for the material thickness and fixed blade cover
- easy to adapt for systems and machines of a different make
- ideal for flush mounting in a table top
- compact construction with small electric control cabinet and operating panel
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- built-in piece counter
- feed speed = 0.8 m/s
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)
- for textiles or similar materials up to a material thickness of a maximum of 21 mm

Series ST-BH – the smooth-running manual device

**Cutting device**
- Accuracy within ±0.1 mm is maintained at a thickness of 1.7 mm
- in conjunction with ST-2000-BH (up to 30 mm material thickness)
- in conjunction with ST-6000-BH (up to 50 mm material thickness)
- security system, in the series ST-BH, without material wastage
- highest level of working safety due to finger guard adjustable for the material thickness and fixed blade cover
- machine is self-adjusting where it reaches the end positions
- very easy setting of the guide rail on both sides, with instant bearing-mounted sliding device
- threading mounted sliding guide on both sides
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- stacking height up to a maximum of 20 cm
- very easy lifting of the guide rail with spring-assisted, 8-point ball-bearing-mounted belt-lifting device
- machines switch off automatically when they reach the end positions
- built-in piece counter
- feed speed = 0.8 m/s
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)
- for textiles or similar materials up to a material thickness of a maximum of 21 mm

Series ST-AH-F – the time-proven automatic device

**Cutting device**
- Automatic cutting of the last piece of a batch
- High feed speed: up to 18 m/min
- Automatic adjustment of the guide rail on both sides, threading mounted sliding guide
- Automatic control in the series ST-S, automatic, without adjustment
- highest level of working safety due to fixed blade cover in conjunction with finger guard adjustable for the material thickness and fixed blade cover
- easy to adapt for systems and machines of a different make
- ideal for flush mounting in a table top
- compact construction with small electric control cabinet and operating panel
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- machines switch off automatically when they reach the end positions
- built-in piece counter
- feed speed = 0.8 m/s
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)
- for textiles or similar materials up to a material thickness of a maximum of 21 mm

Cut-off machines – available types

**Cutting machine**
- ST-2000
- ST-6000
- ST-8000

**Cutting machine ST-2000**
- For cutting semi-finished products and finished products with a maximum width of 100 cm
- With a three-phase motor, two-sided cutting
- With a three-phase motor, two-sided cutting
- Cutting height between 21 and 40 mm maximum
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- Machines switch off automatically when they reach the end positions
- Built-in piece counter
- Feed speed = 0.8 m/s
- With very robust chain drive and brake motor
- Cuts in both directions (forwards and backwards)
- For textiles or similar materials up to a material thickness of a maximum of 21 mm

**Cutting machine ST-6000**
- For cutting semi-finished products and finished products with a maximum width of 120 cm
- With a three-phase motor, two-sided cutting
- With a three-phase motor, two-sided cutting
- Cutting height between 21 and 40 mm maximum
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- Machines switch off automatically when they reach the end positions
- Built-in piece counter
- Feed speed = 0.8 m/s
- With very robust chain drive and brake motor
- Cuts in both directions (forwards and backwards)
- For textiles or similar materials up to a material thickness of a maximum of 21 mm

**Cutting machine X-464-E**
- For cutting semi-finished products and finished products with a maximum width of 120 cm
- With a three-phase motor, two-sided cutting
- With a three-phase motor, two-sided cutting
- Cutting height between 21 and 40 mm maximum
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- Machines switch off automatically when they reach the end positions
- Built-in piece counter
- Feed speed = 0.8 m/s
- With very robust chain drive and brake motor
- Cuts in both directions (forwards and backwards)
- For textiles or similar materials up to a material thickness of a maximum of 21 mm

The series for cutting and clamping devices can be combined as required. Pictures partially show machines with options.
**Series ST-S – the automatic starter**

**Cutting device**
- mechanical construction and advantages as for series ST-BH
- available in any required length
- easy to adapt for systems and machines of a different make
- self-cleaning by means of a felt wiper
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)
- counter guard adjustable to the material thickness and 2-hand or 4-hand operation

**Clamping device**
- individual manufacturing for your exact table width up to a maximum of 340 cm
- maximum width of material = table width minus 20 cm
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- fast and simple mounting on almost any table by means of rotary knob fixing
- very easy lifting of the stop rail with spring-assisted belt-lifting device
- accurate trimming, to the nearest millimetre, without material wastage
- for textiles or similar materials up to a material thickness of a maximum of 21 mm

**Series ST-AH-F – the time-proven automatic device**

**Cutting device**
- automatic cutting of the back of a button
- feed speed = 3-15 mm
- automatic moldy with a knife for button cutting, buttoning and trimming
- maximum width of material = button width minus 20 mm
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- fast and simple mounting on almost any table by means of rotary knob fixing
- very easy lifting of the stop rail with spring-assisted belt-lifting device
- accurate trimming, to the nearest millimetre, without material wastage

**Clamping device**
- individual manufacturing for your exact table width up to a maximum of 270 cm, in conjunction with reinforced guide-rail up to 350 cm
- maximum width of material = table width minus 20 cm
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- fast and simple mounting on almost any table by means of rotary knob fixing
- highest level of working safety due to finger guard adjustable to the material thickness and 2-hand or 4-hand operation
- self-cleaning by means of a felt wiper
- with very robust chain drive and brake motor
- cuts in both directions (forwards and backwards)

**Series BH – the smooth-running manual device**

**Cutting device**
- s-ladder (as per series BH)
- maximum width of material = thickness of material (for use with ST-2000-130)
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- almost independent of table width due to the continuously variable adjustability up to + 15 cm
- maximum width of material = table width minus 20 cm
- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
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- a table thickness of 20-50 mm and a table overhang of at least 70 mm from the frame are required
- almost independent of table width due to the continuously variable adjustability up to + 15 cm
Series ST-SA – the automatic starter

Cutting device
- mechanical construction and adaptability for the ST-SA
- additional automatic cutting with the protection device

Clamping device
- maximum width of material = table width minus 20 cm
- fast and simple mounting on almost any table by means of rotary knob fixing

Series ST-S – the manual starter

Cutting device
- accurately cut material up to a maximum thickness of a 17 mm
- in conjunction with ST-2000-130 up to 24.5 mm maximum thickness
- accurate cutting, to the nearest millimetre, without material wastage
- highest level of working safety due to finger guard adjustment to the material thickness and fixed blade cover
- machine self-adjusting after each cut to reach the set positions
- very easy setting of the guide scale spring-loaded, from the last bearing mounted sliding device
- cutting height between 21 and 40 mm maximum thickness
- ideal for flush mounting in a table top
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum thickness
- 26 mm flat steel guide rail with 12-point ball-bearing-mounted roller foot
- cuts in both directions (forwards and backwards)
- automatic cutting at the touch of a button
- cutting height between 21 and 40 mm maximum thickness
- for textiles or similar materials up to a material thickness of a maximum of 21 mm
- option for trapezoidal or L-shaped guide rails
- built-in piece counter
- feed speed = 0.8 m/s
- infinitely variable automatic control of feed speed (0-1 m/s)
- additional automatic cut-off with a maintenance-free, robust asynchronous motor
- mechanical construction and advantages as for the ST-S series

Series ST-BH – the smooth-running manual device

Cutting device
- inland cutting or material supply up to a maximum thickness of a 17 mm
- (in conjunction with ST-2000-130 or 17 up to 24.5 mm maximum thickness)
- accurate cutting, to the nearest millimetre, without material wastage
- highest level of working safety due to finger guard adjustment to the material thickness and fixed blade cover
- machine self-adjusting after each cut to reach the set positions
- very easy setting of the guide scale spring-loaded, from the last bearing mounted sliding device
- cutting height between 21 and 40 mm maximum thickness
- ideal for flush mounting in a table top
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum thickness
- for textiles or similar materials up to a material thickness of a maximum of 21 mm
- option for trapezoidal or L-shaped guide rails
- built-in piece counter
- feed speed = 0.8 m/s
- infinitely variable automatic control of feed speed (0-1 m/s)
- additional automatic cut-off with a maintenance-free, robust asynchronous motor
- mechanical construction and advantages as for the ST-S series

Series ST-AH-F – the time-proven automatic device

Cutting device
- automatic cutting of the last cut of a batch
- feed speed = 1.0 m/s
- additional automatic cutting with the protection device
- infinitely variable automatic control of feed speed (0-1 m/s)
- additional automatic cut-off with a maintenance-free, robust asynchronous motor
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum thickness
- ideal for flush mounting in a table top

Series ST-BH – the smooth-running manual device

Cutting device
- inland cutting or material supply up to a maximum thickness of a 17 mm
- (in conjunction with ST-2000-130 or 17 up to 24.5 mm maximum thickness)
- accurate cutting, to the nearest millimetre, without material wastage
- highest level of working safety due to finger guard adjustment to the material thickness and fixed blade cover
- machine self-adjusting after each cut to reach the set positions
- very easy setting of the guide scale spring-loaded, from the last bearing mounted sliding device
- cutting height between 21 and 40 mm maximum thickness
- ideal for flush mounting in a table top
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum thickness
- for textiles or similar materials up to a material thickness of a maximum of 21 mm
- option for trapezoidal or L-shaped guide rails
- built-in piece counter
- feed speed = 0.8 m/s
- infinitely variable automatic control of feed speed (0-1 m/s)
- additional automatic cut-off with a maintenance-free, robust asynchronous motor
- mechanical construction and advantages as for the ST-S series

Series K – the robust automatic device

Cutting device
- automatic cutting of the last cut of a batch
- feed speed = 1.0 m/s
- additional automatic cutting with the protection device
- infinitely variable automatic control of feed speed (0-1 m/s)
- additional automatic cut-off with a maintenance-free, robust asynchronous motor
- self-cleaning by means of a felt wiper
- cutting height between 21 and 40 mm maximum thickness
- ideal for flush mounting in a table top

Cut-off machines – available types

Cut-off machine ST-2000 for all series except K (very high blade rotation speed for precise cutting of very thin materials)
- cutting machine X-464-E-4 for the series K-400 (with three-phase motor, two-sided cutting, up to 40 mm material thickness)
- cutting machine X-464-E for the series K-130 (with three-phase motor, two-sided cutting, up to 26 mm material thickness)
- cutting machine ST-6065 for the series K-130 (with three-phase motor, two-sided cutting, up to 21 mm material thickness)
- cutting machine ST-6065 for the series K-400 (with three-phase motor, two-sided cutting, up to 40 mm material thickness)
- cutting machine ST-6065 for the series K-400 (with three-phase motor, two-sided cutting, up to 26 mm material thickness)
- cutting machine ST-6065 for the series K-130 (with three-phase motor, two-sided cutting, up to 21 mm material thickness)
- T-2000-130 up to 26 mm material thickness)
### Technical data

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<tbody>
<tr>
<td>Voltage (V)</td>
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<td>Frequency (Hz)</td>
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<tr>
<td>Power (W)</td>
<td>1 ~ 170</td>
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<td>3 ~ 440</td>
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<td>Blade diameter (mm)</td>
<td>110</td>
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</tr>
<tr>
<td>Blade speed approx. (r.p.m.)</td>
<td>6000</td>
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<td>2800</td>
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<td>2074</td>
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<td>Cutting direction</td>
<td>1</td>
<td>1</td>
<td>2</td>
<td>2</td>
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All information applies to the representative standard execution.

### Options
- High-grade rectangular tube construction in modular assembly system
- Precision ground, cut and polished table edges
- 30 mm thick tabletop with corner protection and warp-free plastic coating on both sides
- Custom-fit ground tabletop joints with aluminium profile
- Black plastic-coated safety edge with integrated profile

### Work tables, laying out and cutting tables – sturdy in modular system

#### Possible operational areas
- Textile industry
- Home textiles
- Leather, fur and hides
- Upholstery and furniture industry
- Carpets, wall and floor coverings
- Texts, covers and blinds
- Advertising
- Environmental and filter technology
- Energy management
- Safety technology
- Aeronautics technology
- Landscaping
- Packaging industry
- Advertising
- Various uses in technical and industrial areas

### Laying-out and Cut-off Devices

#### Work table

- Precision rectangular tube construction in modular assembly system
- Precision ground, cut and polished table edges
- 30 mm thick tabletop with corner protection and warp-free plastic coating on both sides
- Custom-fit ground tabletop joints with aluminium profile
- High loading capacity, especially with machine use
- Available in all sizes

#### Options
- 30 mm thick lower table top, plastic coated on both sides
- Stainless steel measuring tape on request
- Custom-fit ground tabletop joints with aluminium profile
- 85 cm working height, height-adjustable with hinged feet +/- 5 cm
- High loading capacity, especially with machine use
- Available in all sizes

#### Possible operational areas
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<td>130</td>
<td>2450</td>
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<td>290 x 170 x 150</td>
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<tr>
<td>X-464-E-4</td>
<td>220-230</td>
<td>50-60</td>
<td>440</td>
<td>130</td>
<td>1144</td>
<td>21</td>
<td>6,3</td>
<td>345 x 175 x 151</td>
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<tr>
<td>X-468-E-4</td>
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<td>6,5</td>
<td>218 x 175 x 163</td>
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Possible operational areas

- Textile industry
- Automotive
- Upholstery and furniture industry
- Carpets, wall and floor coverings
- Texts, covers and blinds
- Advertising
- Environment and filter technology
- Energy management
- Safety technology
- Aerospace technology
- Landscaping
- Packaging industry
- Various uses in technical and industrial areas

Options

- 19 mm thick lower table-top, plastic coated on both sides
- Embedded steel measuring tape (stainless steel on request)
- Drawers
- Air cushion device for easy handling of packet of layers
- Air distribution system
- Available in different colours

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